

April-01-15 1:04:58 PM

131262

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: 429 Clamp, Top

Start Date: 4/01/15 **Start Qty:** 8.00

8

Cust Item ID:

Required Date: 4/08/15 **Req'd Qty:** 8.00

8

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

**Insp.
Stamp**

Revision Nbr

D4176

A

100

0.00

100

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg

Dwg Rev: **A**

Prog Rev: A

2-Deburr if necessary

0.00

110

QC2- Inspect parts off machine FAI/FAIB

0.00

1 1 0

QC

Quality Control

Memo

0.00

Page 2

Quality Control

APR 07 2049

Picklist Print

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Page 1

Work Order ID: 131262

131262

Parent Item: D4176-1

D4176-1

Parent Item Name: 429 Clamp, Top

Start Date: 4/01/15

Required Date: 4/08/15

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 10.09.29 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S14GA		Purchased	No			100	sf	168.0000	0.0403	1			
M304S14GA									**				
304SS sheet .080													

DC 15/04/01

Location

Loc Qty

Loc Code

MAT019

168

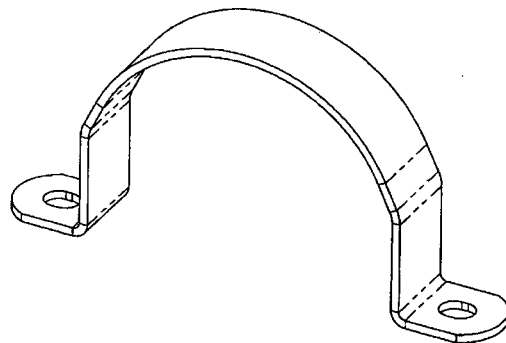
M126075

46

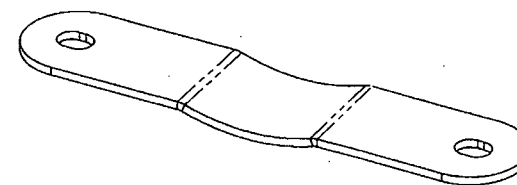
M129972

122

W/O 131262



D4176-1 429 CLAMP, TOP



D4176-3 429 CLAMP, BOTTOM

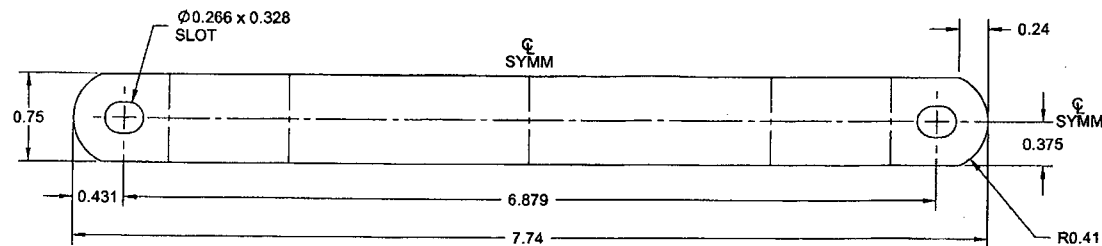
RELEASED
2010-10-03
MA

NOTES:

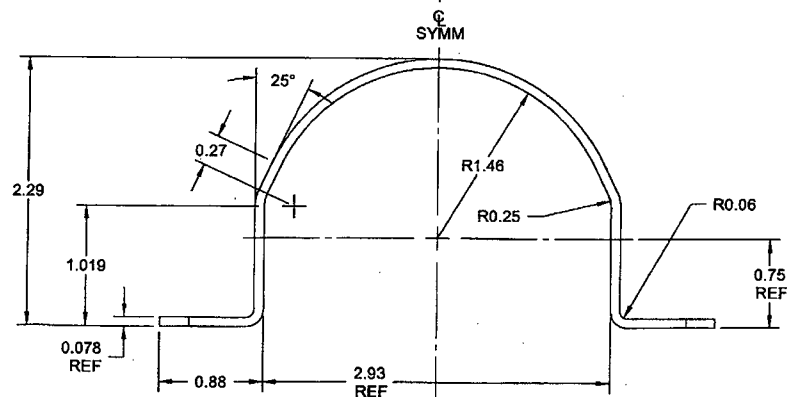
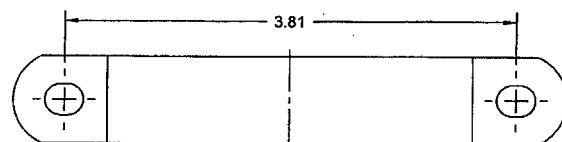
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 14 GAUGE (0.078 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF. DART SPEC. M304S14GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4176-X" PER QSI 044 6.1
- 7) WEIGHT:
 - D4176-1 = 0.12 lbs
 - D4176-3 = 0.08 lbs

A		NEW ISSUE		MB	10.09.27
REV.		DESCRIPTION		BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4176 TITLE 429 CLAMP SCALE NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			
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MFG. APPR.					
APPROVED					
DE APPR.					
DATE	10.09.27				

REV. A
SHEET 1 OF 3



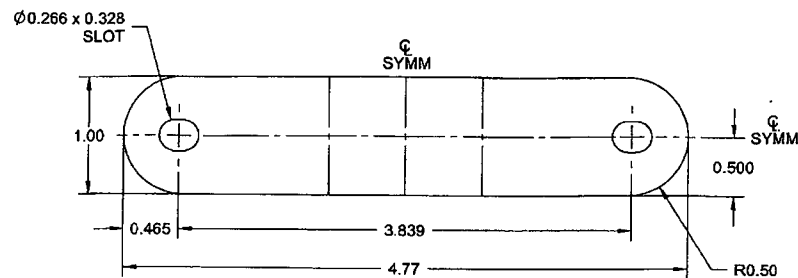
D4176-1F 429 TOP CLAMP FLAT PATTERN



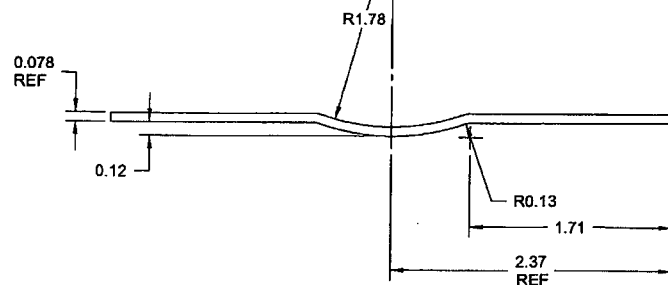
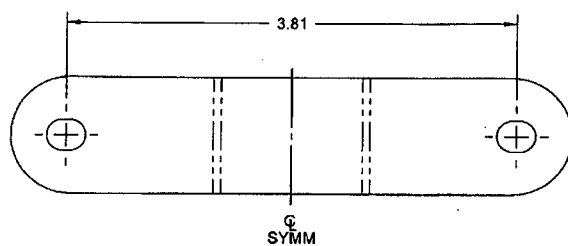
D4176-1 429 CLAMP, TOP
(MAKE FROM D4176-1F)

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2010-10-03

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D4176-3F 429 BOTTOM CLAMP FLAT PATTERN



D4176-3 429 CLAMP, BOTTOM
(MAKE FROM D4176-3F)

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2010-10-07
AM

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